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Approaches on Rolling Mill Cylinders Manufacturing and Reconditioning Technologies

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ABSTRACT

The paper presents the mathematical model of an efficient method for manufacturing or reconditioning of the rolling mill cylinder, which ensures a correct squeeze by hydrostatic pressing of the fitting, taking into account the loads deformations and the maximum squeeze decrease in transient thermal field. Finally, a comparative analysis for rolling mill cylinders reconditioning methods is presented. The conclusion is that the reconditioning method with hydrostatic pressed fittings permits a major reducing of the metal consumes coefficient.

Keywords: Rolling mill cylinders, pressed assembling, hydrostatic pressed assembling

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